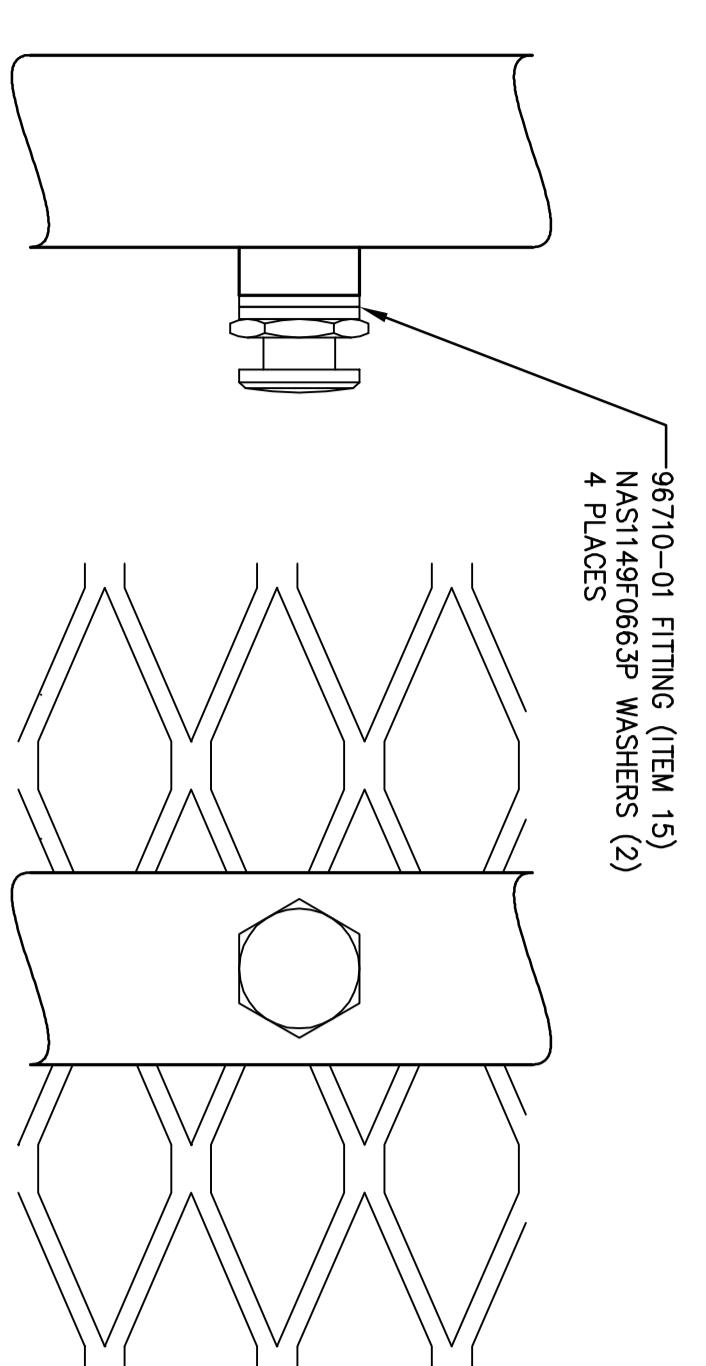


1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
 2. INSTALL RIVETS USING EDGE DISTANCE AND PITCH AS OUTLINED IN AC43.13-1B, PAR 4-58 FIG 4-5 AND FIG 4-6.
 3.  INSTALL ADDITIONAL HANDLE BRACKETS IN LOCATIONS SHOWN IN ACCORDANCE WITH AERO DESIGN LTD DRAWING 8425E

DETAIL

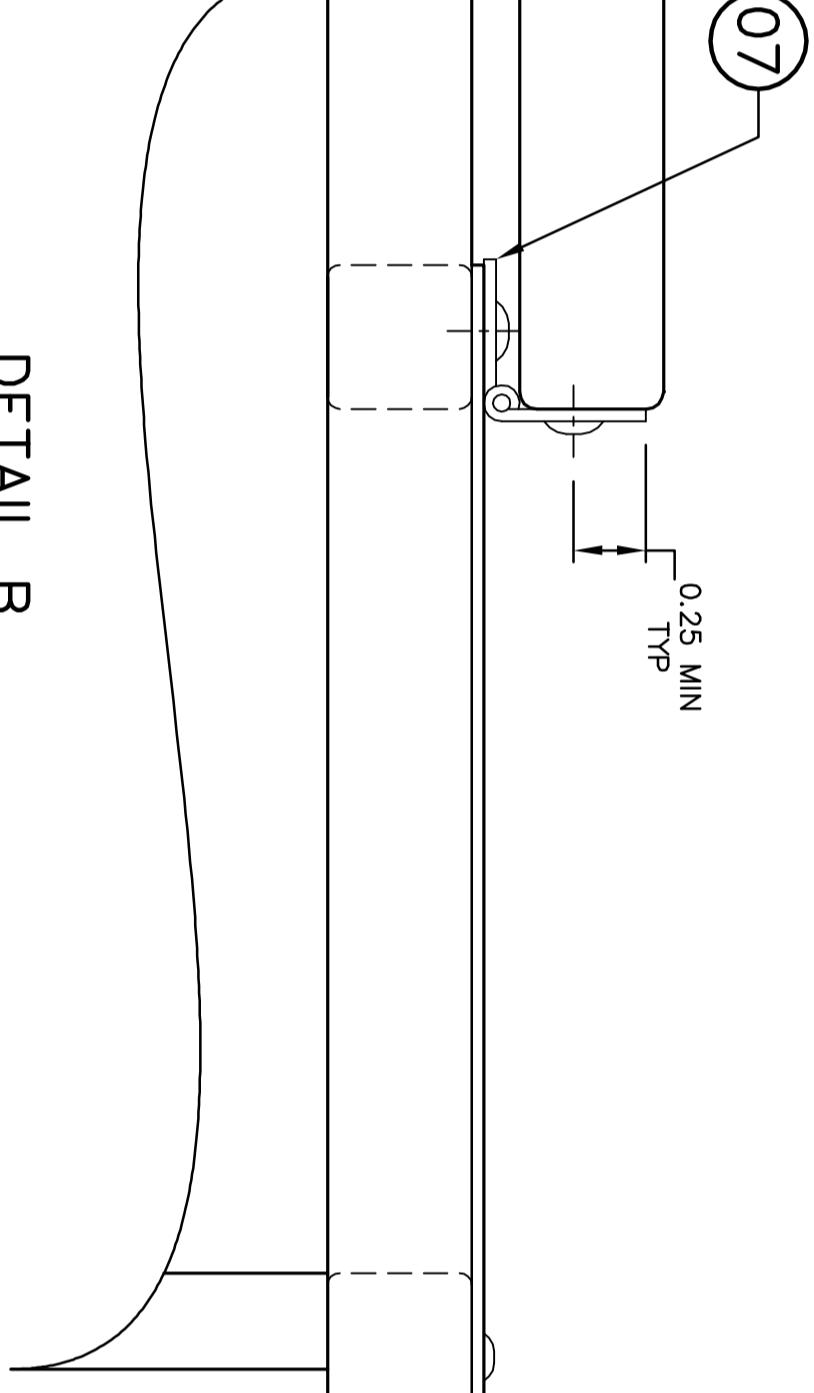
SCALE 1 : 1
LOOKING AT ATTACHMENT LUGS
TYPICAL, 4 PLACES



—96710-01 FITTING (ITEM 1)
NAS1149F0663P WASHERS

DETAIL

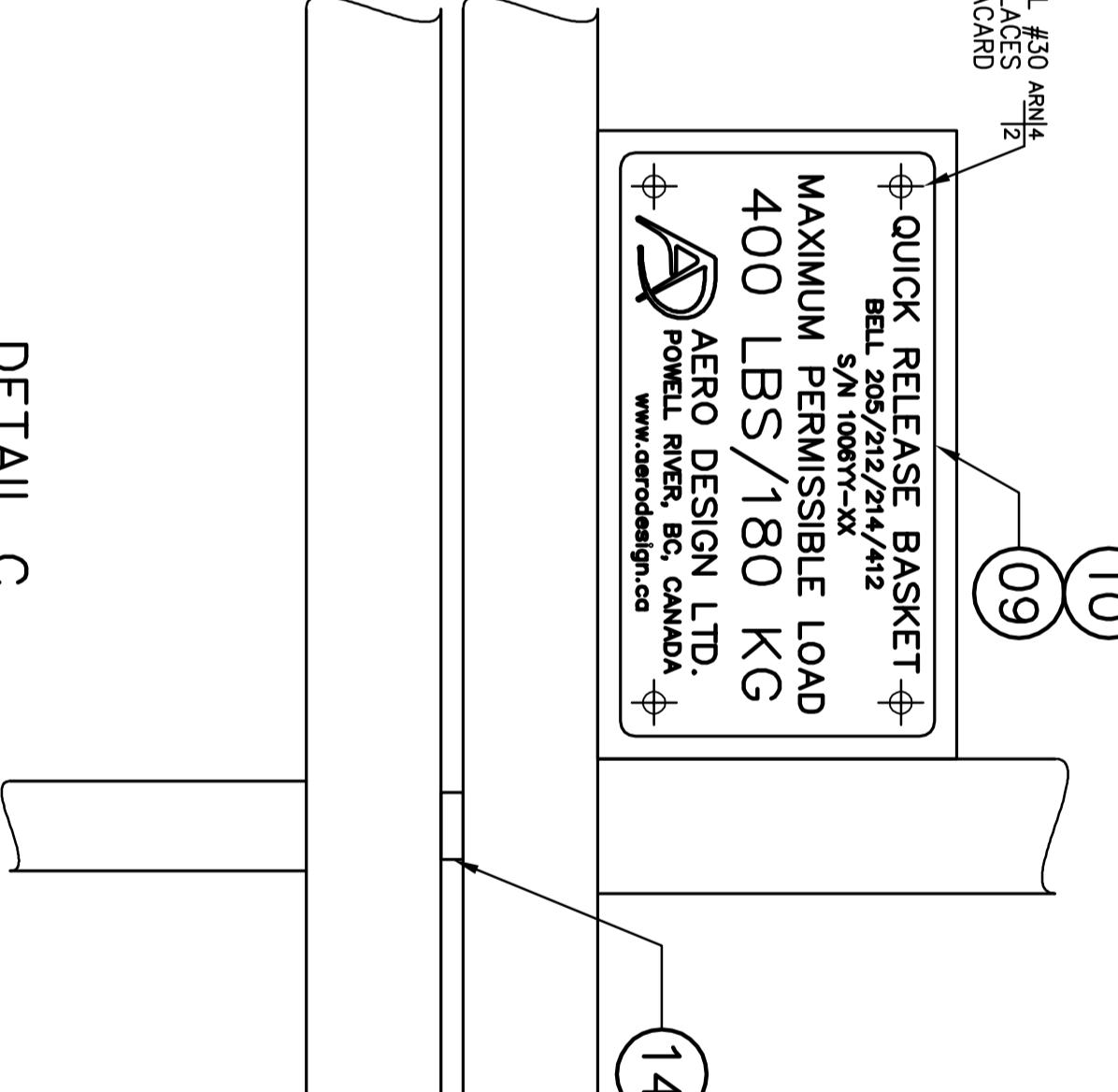
SCALE 1 : 1
LOOKING AT HINC



— 0.25

DETAIL

SCALE 1 : 1
LOOKING AT PLACARD BRACKE



QUICK RELEASE BASKET

BELL 205/212/214/412
S/N 1006YY-XX

MAXIMUM PERMISSIBLE LOAD
400 LBS/180 KG

AERO DESIGN LTD.
POWELL RIVER, BC, CANADA
www.aerodesign.ca

DRILL #30 ARN14
4 PLACES LOCATE FROM PLACARD

5 PLACES INTO EXISTING HOLES IN

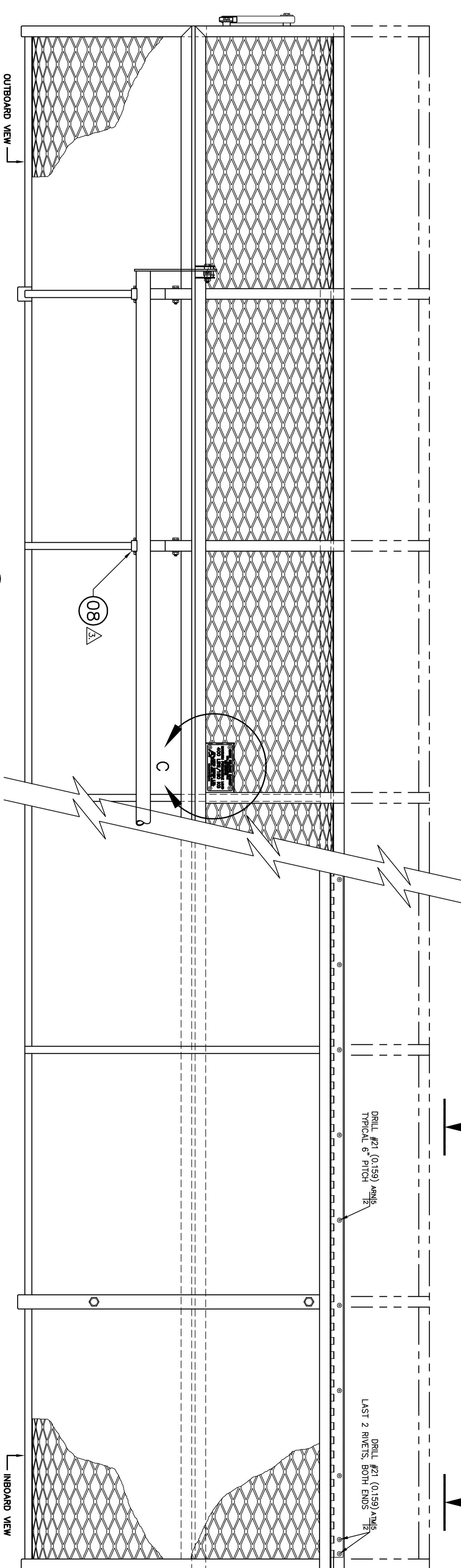
14

09

10

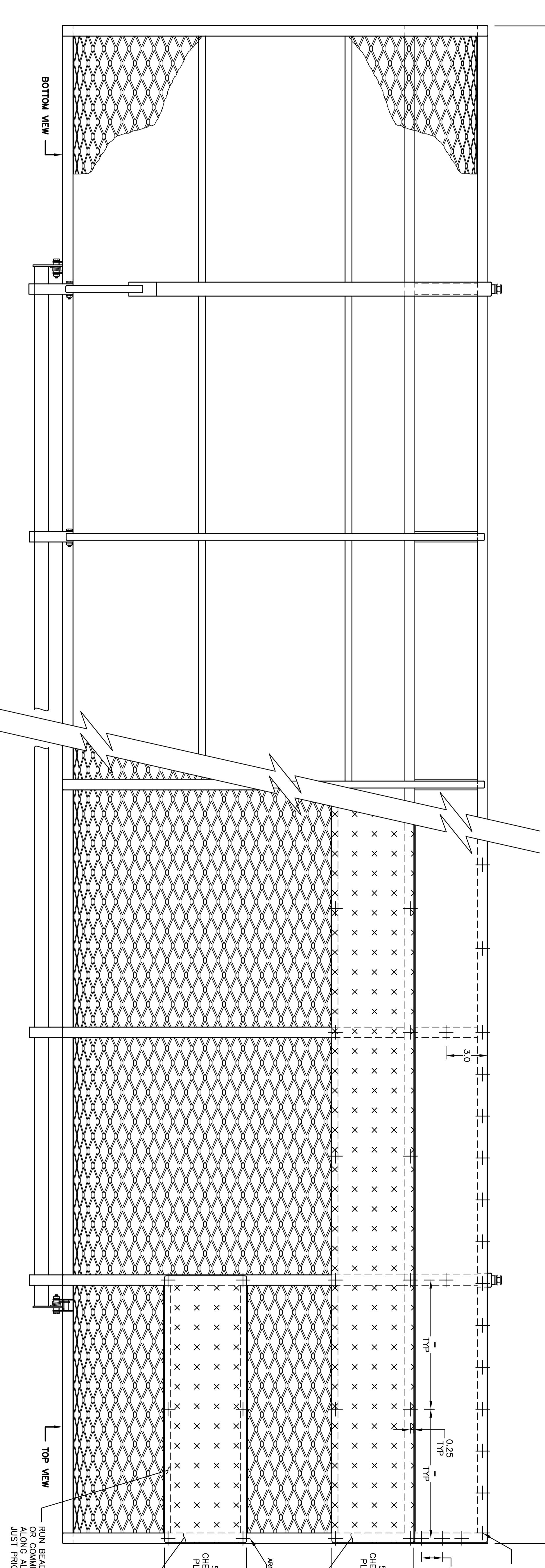
- 01 CARGO BASKET ASSEMBLY – STANDARD LI
- 02 CARGO BASKET ASSEMBLY – EXTENDED LI

01 CARGO BASKET ASSEMBLY – STANDARD L
02 CARGO BASKET ASSEMBLY – EXTENDED L

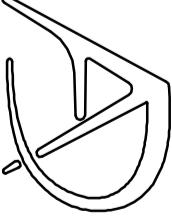


L INBOARD

VIEW



JUST PRIOR TO INSTALLATION

A/R	A/R	--	SILICONE SEALANT (CLEAR)	COMMERCIAL
A/R	A/R	CS3204	SEALING COMPOUND	AMS-S-8802C T2 B1/2
8	8	NAS1149F0663P	WASHER	
A/R	A/R	CR3213-4-02	CHERRymax RIVET	ALT: HR3213-4-02
4	4	CR3523-5-03	CHERRymax RIVET	ALT: HR3523-5-03
4	4	CR3523-5-02	CHERRymax RIVET	ALT: HR3523-5-02
A/R	A/R	CR3213-5-03	CHERRymax RIVET	ALT: HR3213-5-03
A/R	A/R	CR3213-5-02	CHERRymax RIVET	ALT: HR3213-5-02
A/R	A/R	--	CHECKER PLATE	3003 ALUMINUM COMMERCIAL 0.063 SHEET, C-102
4	4	96710-01	FITTING	ALT: ANCRA 40088-14
5	5	49205-14	BUMPER	
A/R	A/R	100616-03	AFT FILLER SHEET	(ALTERNATE TO 100616-01)
A/R	A/R	100616-02	FORWARD FILLER SHEET	(ALTERNATE TO 100616-01)
1	1	100616-01	FILLER SHEET	
1		100627-02	PLACARD (EXTENDED LID)	
1		100627-01	PLACARD (STANDARD LID)	
1	1	84255-01	HANDLE BAR INSTALLATION	
1	1	MS20001P4	PIANO HINGE	107 LONG
1	1	84240-01	BRACE INSTALLATION	
1		100613-01	LID ASSEMBLY (EXTENDED)	
1	1	100612-01	LID ASSEMBLY (STANDARD)	
1	1	100611-01	BASKET BODY ASSEMBLY	
1		100610-02	CARGO BASKET ASSEMBLY - EXTENDED LID	
		100610-01	CARGO BASKET ASSEMBLY - STANDARD LID	
02	01	PART NO.	ITEM DESCRIPTION	MATERIAL MATERIAL SPEC STOCK SIZE
QTY	QTY			LIST OF MATERIALS
			APPROVALS DATE	
DRAWN:	JEFF CLARKE	26 NOV 2014		AERO DESIGN LTD. 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA V8A 0G3 TEL: 604.483.2376 www.aerodesign.ca
CHECKED:	JASON REKVE	27 NOV 2014		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES			BELL 205, 212, 214, 412 SERIES QUICK RELEASE MEGA CARGO BASKET BASKET BODY ASSEMBLY	
X.XXX	±0.010	±1/2°	SCALE 1 : 4	DWG. SIZE DWG. NO.
X.XX	±0.03		SHEET 1 OF 1	AO
X.X	±0.1			100610 0 REV. 0